

Work Order ID 131001

March-26-15 1:35:16 PM

131001

Page 1

Item ID: 646.3810

Revision ID:

Item Name: Bracket

Start Date: 3/26/15

Start Qty: 6.00

6

Required Date: 3/26/15

Req'd Qty: 6.00

6

Reference:

Accept

N9000040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan: MLJ

Date: 15-03-30

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

646.3800

N/C

110

0.00

110

HAAS CNC VERTICAL MACHINING #1

Mill Conv

Memo

0.00

Conventional Milling Machine

1-Machine per DWG

DWG REV: N/C

2- deburr and break all sharp edges

6

6

J.L.L.

15/04/06

120

QC2- Inspect parts off machine FAI/FAIB

0.00

120

QC

Memo

0.00

Quality Control

6

6

J.L.L.

15/04/06

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Work Order ID 131001

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131001

Page 2

Item ID: 646.3810 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bracket
 Start Date: 3/26/15 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 3/26/15 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC8- Inspect parts - second check	0.00							
130									
QC	Memo	0.00							DAS 08 9-89
Quality Control									
140	Outsource process-Anodize per QSI017 4.1.10.1	0.00							
140									
Outsource4	Memo	0.00							
Outsource process - Anodize	Issue P/O to ATG : <u>27987</u>								
	1- Black Anodize as per Dwg 646.3800								
	2- PRIME AS PER DWG, SEE NOTE #2								
	Certification of Comformity is required								
150	Receive & Inspect for Damage & Mat'l Certs	0.00							
150									
Packaging	Memo	0.00							
Packaging									

CX APR 10 2015 6

6x SP 15-04-24

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Page 3

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
155	QC5- Inspect part completeness to step on W/O	0.00							DAS 30 9-89
155									
QC	Memo	0.00							
Quality Control									APR 28 2015
180	Identify as per dwg & Stock Location: <u>CC K104 003A</u>	0.00							DAS 6 9-89
180									
Packaging	Memo	0.00							
Packaging	***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***								
190	QC21- Final Inspection - Work Order Release	0.00							APR 28 2015
190									
QC	Memo	0.00							MLJ APR 29 2015
Quality Control									

MLJ 1504-29

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

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Page 1

Work Order ID: 131001

131001

Parent Item: 646.3810

646.3810

Parent Item Name: Bracket

Start Date: 3/26/15

Required Date: 3/26/15

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A NEW ISSUE 12-10-22 JLM VERIFIED:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T6A1.00X0.75X 0.125X0.060		Purchased		No		110	f	46.7100	0.1375	1			

*M7075T6A1 00X0 75X0 125X0

7075T6 ANGLE 1.0" X .75" X .125" X .060"W

**

J.C.L. 15/04/06

Location

Loc Qty

Loc Code

MAT051

46.71

123947

46.71

1.813'

DQA: _____ Date: _____



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FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	14.06.25	New Issue	KJ	

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 03697				SHEET 1 OF 1	
	DWG NO. 646.3800	REV: N/C	PREPARED BY B. PETERS	DATE: 11/14/12	EFFECT ON DWG ☐ INC. ☒ UNINC.	
	DWG TITLE: BRACKETS					
	APPROVED BY: ENGR <i>[Signature]</i>	MFG <i>David Baker</i>	QC <i>[Signature]</i>	EFF: NEXT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	REASON: ADDED ALTERNATE MATERIAL.				ECR: D-12-006	

IS

⚠ PRIMARY MATERIAL: 7075-T651 ALUMINUM PER AMS-QQ-A-250/12.
ALTERNATE MATERIAL: 7075-T6511 ALUMINUM PER AMS-QQ-A-200/11.

SHEET 1, ZONE A2 IS:

UN
131001 MJS
1503-30

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:					CHANGE CATEGORY	DER REVIEW REQUIRED
☐ RFMS ☐ MDL ☐ INSTALL INSTRU ☐ ICA ☐ BOM					☐ MAJOR ☒ MINOR	☐ YES ☒ NO

[illegible]

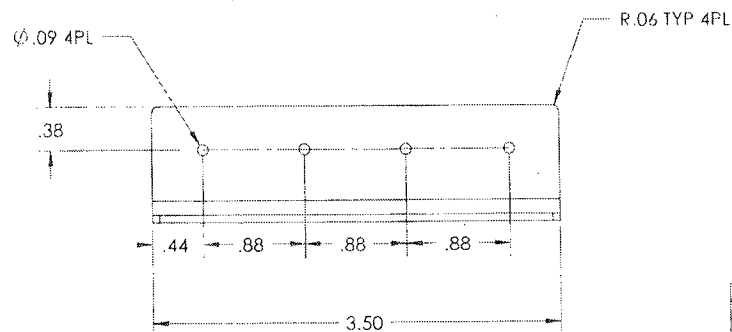
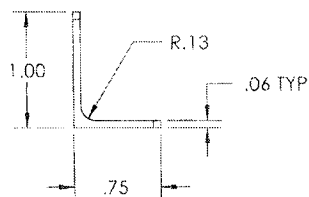
▲ MATERIAL: ALUMINUM 7075-T651 AMS-QQ-A-250/12

2. FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III,
CLASS 2, COLOR BLACK;
CARDINAL 4860-50 PRETREATMENT PRIMER
PRIME IAW MIL-P-23377J TYPE I CLASS N

3. DEBURR AND BREAK ALL SHARP EDGES

4. IDENTIFY IAW MPP.120

646.3810



UNINCORPORATED E.O. 12812

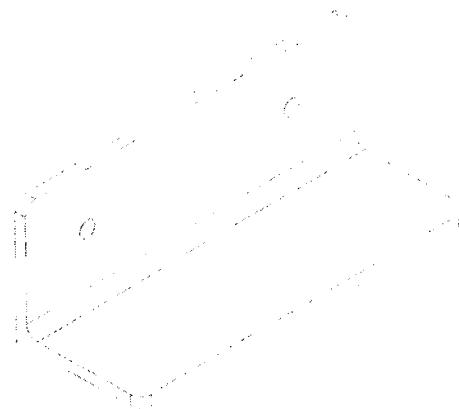
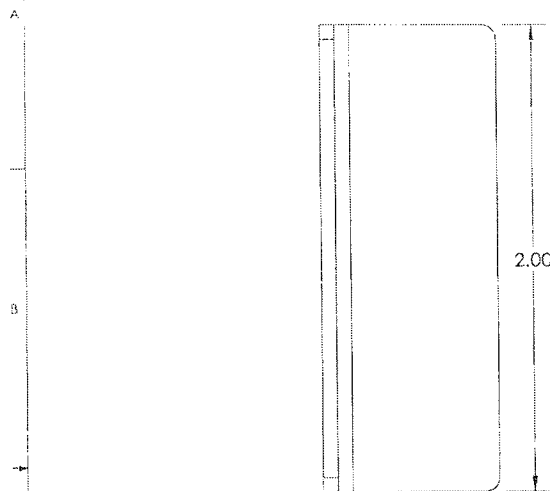
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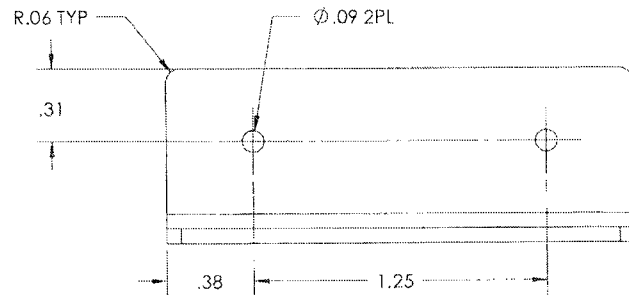
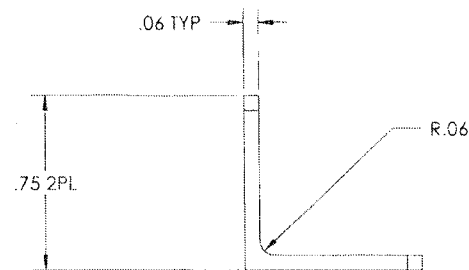
NEXT ASS'Y IS	EXPLODE LIST	EXP. NO.	APICAL INDUSTRIES 2609 TEMPLE HEIGHTS DR OCEANSIDE, CA 92036-3512 17601724 5100
	EXPLODE DATE	EXP. DATE	
	EXPLODER		BRACKETS
	EXPLODED PARTS LIST		
EXPLODER NAME			
UNITS OF MEASURE SPECIFIED			
1 POUNDS - LBS = 16			
2 POUNDS - LBS = 32			
3 POUNDS - LBS = 48			
4 POUNDS - LBS = 64			
5 POUNDS - LBS = 80			
6 POUNDS - LBS = 96			
7 POUNDS - LBS = 112			
8 POUNDS - LBS = 128			
9 POUNDS - LBS = 144			
10 POUNDS - LBS = 160			
11 POUNDS - LBS = 176			
12 POUNDS - LBS = 192			
13 POUNDS - LBS = 208			
14 POUNDS - LBS = 224			
15 POUNDS - LBS = 240			
16 POUNDS - LBS = 256			
17 POUNDS - LBS = 272			
18 POUNDS - LBS = 288			
19 POUNDS - LBS = 304			
20 POUNDS - LBS = 320			
21 POUNDS - LBS = 336			
22 POUNDS - LBS = 352			
23 POUNDS - LBS = 368			
24 POUNDS - LBS = 384			
25 POUNDS - LBS = 400			
26 POUNDS - LBS = 416			
27 POUNDS - LBS = 432			
28 POUNDS - LBS = 448			
29 POUNDS - LBS = 464			
30 POUNDS - LBS = 480			
31 POUNDS - LBS = 496			
32 POUNDS - LBS = 512			
33 POUNDS - LBS = 528			
34 POUNDS - LBS = 544			
35 POUNDS - LBS = 560			
36 POUNDS - LBS = 576			
37 POUNDS - LBS = 592			
38 POUNDS - LBS = 608			
39 POUNDS - LBS = 624			
40 POUNDS - LBS = 640			
41 POUNDS - LBS = 656			
42 POUNDS - LBS = 672			
43 POUNDS - LBS = 688			
44 POUNDS - LBS = 704			
45 POUNDS - LBS = 720			
46 POUNDS - LBS = 736			
47 POUNDS - LBS = 752			
48 POUNDS - LBS = 768			
49 POUNDS - LBS = 784			
50 POUNDS - LBS = 800			
51 POUNDS - LBS = 816			
52 POUNDS - LBS = 832			
53 POUNDS - LBS = 848			
54 POUNDS - LBS = 864			
55 POUNDS - LBS = 880			
56 POUNDS - LBS = 896			
57 POUNDS - LBS = 912			
58 POUNDS - LBS = 928			
59 POUNDS - LBS = 944			
60 POUNDS - LBS = 960			
61 POUNDS - LBS = 976			
62 POUNDS - LBS = 992			
63 POUNDS - LBS = 1008			
64 POUNDS - LBS = 1024			
65 POUNDS - LBS = 1040			
66 POUNDS - LBS = 1056			
67 POUNDS - LBS = 1072			
68 POUNDS - LBS = 1088			
69 POUNDS - LBS = 1104			
70 POUNDS - LBS = 1120			
71 POUNDS - LBS = 1136			
72 POUNDS - LBS = 1152			
73 POUNDS - LBS = 1168			
74 POUNDS - LBS = 1184			
75 POUNDS - LBS = 1200			
76 POUNDS - LBS = 1216			
77 POUNDS - LBS = 1232			
78 POUNDS - LBS = 1248			
79 POUNDS - LBS = 1264			
80 POUNDS - LBS = 1280			
81 POUNDS - LBS = 1296			
82 POUNDS - LBS = 1312			
83 POUNDS - LBS = 1328			
84 POUNDS - LBS = 1344			
85 POUNDS - LBS = 1360			
86 POUNDS - LBS = 1376			
87 POUNDS - LBS = 1392			
88 POUNDS - LBS = 1408			
89 POUNDS - LBS = 1424			
90 POUNDS - LBS = 1440			
91 POUNDS - LBS = 1456			
92 POUNDS - LBS = 1472			
93 POUNDS - LBS = 1488			
94 POUNDS - LBS = 1504			
95 POUNDS - LBS = 1520			
96 POUNDS - LBS = 1536			
97 POUNDS - LBS = 1552			
98 POUNDS - LBS = 1568			
99 POUNDS - LBS = 1584			
100 POUNDS - LBS = 1600			
101 POUNDS - LBS = 1616			
102 POUNDS - LBS = 1632			
103 POUNDS - LBS = 1648			
104 POUNDS - LBS = 1664			
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106 POUNDS - LBS = 1696			
107 POUNDS - LBS = 1712			
108 POUNDS - LBS = 1728			
109 POUNDS - LBS = 1744			
110 POUNDS - LBS = 1760			
111 POUNDS - LBS = 1776			
112 POUNDS - LBS = 1792			
113 POUNDS - LBS = 1808			
114 POUNDS - LBS = 1824			
115 POUNDS - LBS = 1840			

ALL DIMENSIONS CONTAINED IN THIS DRAWING ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
APICAL INDUSTRIES, ALL DIMENSIONS ARE TO BE HOLE CENTER UNLESS OTHERWISE SPECIFIED.
THE VERTICAL POSITION OF APICAL FEATURES IS TO BE MAINTAINED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



646.3812

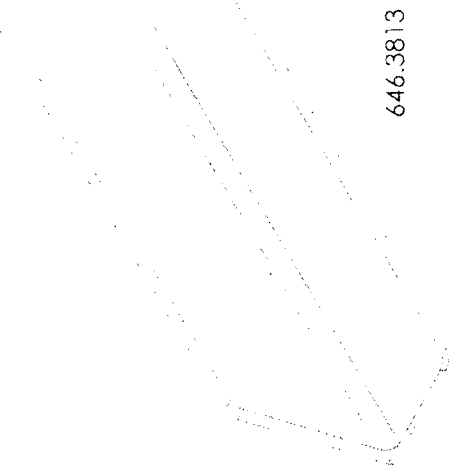


NEXT ASSY (SI)		100% QUALITY CONTROL		DATE: 04-19-92	
DRAWN BY: J. GARDNER		CHECKED BY: J. GARDNER		DATE: 04-19-92	
APPROVED BY: J. GARDNER		DATE: 04-19-92		SCALE: NONE	
CONTRACT NO.		WORKING DRAWING NO.		DATE: 04-19-92	
APICAL INDUSTRIES		2608 TEMPLE HEIGHTS DR.		OCEANSIDE, CA 92056-3512 (760) 724-5200	
BRACKETS		PART NO. 646.3800		SHEET 3 OF 5	

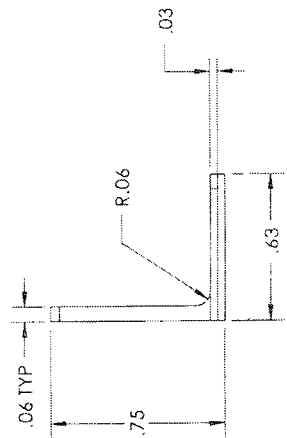
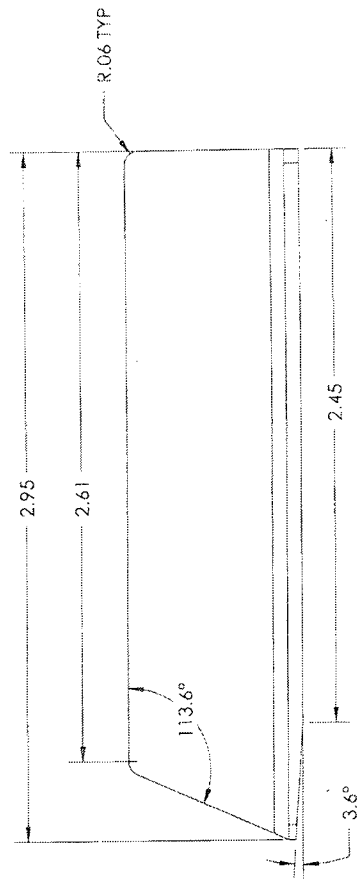
1 2 3 4 5 6 7 8

ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED ARE IN INCHES
 DIMENSIONS IN PARENTHESES ARE IN MILLIMETERS
 THE NUMBER OF DIMENSIONS OF EACH PART IS INDICATED

REV	DESCRIPTION	DATE	BY
1	DESIGN		
2	REVISION		
3	REVISION		
4	REVISION		
5	REVISION		
6	REVISION		
7	REVISION		
8	REVISION		



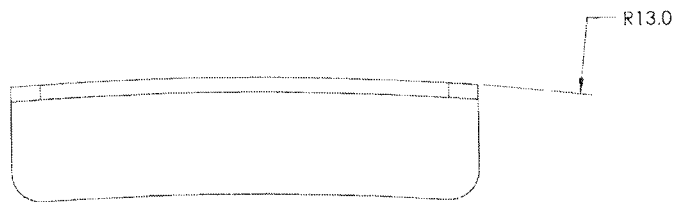
646.3813



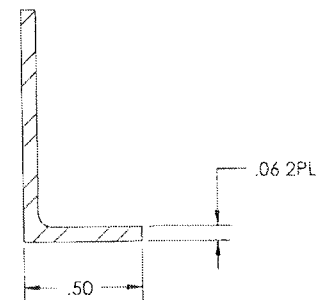
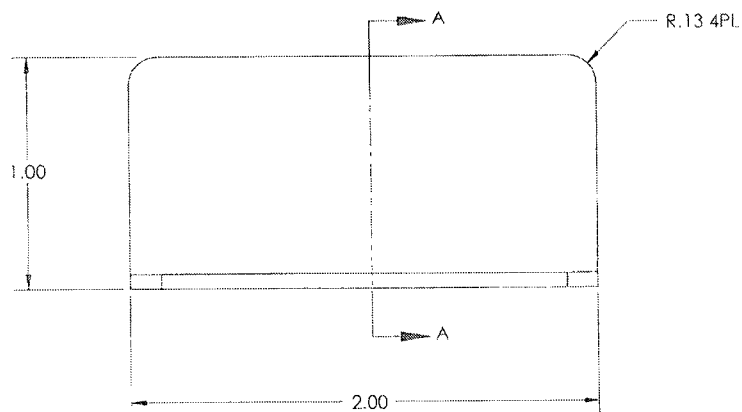
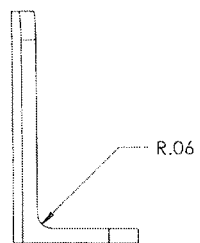
APICAL INDUSTRIES 208 TEMPLE HEIGHTS DR. OCEANIDE, CA. 92056-3512 (760) 724-3350		BRACKETS	
PROJECT NO.	646.3813	DATE	07/14/88
DESIGNED BY	W. J. HARRIS	CHECKED BY	W. J. HARRIS
DRAWN BY	W. J. HARRIS	DATE	07/14/88
APICAL INDUSTRIES 208 TEMPLE HEIGHTS DR. OCEANIDE, CA. 92056-3512 (760) 724-3350		SHEET 1 OF 1	

ALL INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF APICAL INDUSTRIES AND REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

REV	DESCRIPTION	DATE	APPROVED



646.3814



SECTION A-A

NEXT ASSY IS:	DATE: 10-19-05	APICAL INDUSTRIES	
	BY: [signature]	2608 TEMPLE HEIGHTS DR.	
DATE: 10-19-05	BY: [signature]	OCEANSIDE, CA 92066-3512 (760)724-5300	
		BRACKETS	
DATE: 10-19-05	BY: [signature]	REV: 5	DWG NO: 646.3800
		SCALE: NONE	SHEET: 1 OF 1



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27987**

Purchase Order Date 4/1/2015

PO Print Date 4/16/2015

Page Number 4 of 8

Order From :

VC-ATG001

Ship To : DART AEROSPACE LTD

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 613-446-4544

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

9	130854	646.9710 BODY REV. C	4/24/2015	3.00	\$14.50	\$43.50
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Yes

4/24/2015

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

Line Total: \$43.50

10	130445	647.1712 GUSSET REV. C	4/24/2015	7.00	\$12.65	\$88.55
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Yes

4/24/2015

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

Line Total: \$88.55

12	131001	646.3810 BRACKET REV. N/C	4/24/2015	6.00	\$6.55	\$39.30
----	--------	------------------------------	-----------	------	--------	---------

Yes

4/24/2015

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

Line Total: \$39.30

Note:

4/16/2015

SP15-04-24



A.T.G. Industries Inc.
731, rue Industrielle Rd.
PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada
Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 63666

Date: 24-Apr-15

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description		
	HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 PRIME MIL-P-23377J TYPE I CLASS N PAINT IS SUPPLY BY CUSTOMER Job: 20150301 PO: PO27987 Line:		
6 ea	Part: 646.3810 BRACKET HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20150302 PO: PO27987 Line:	Rev: N/C	SP15-04-24
6 ea	Part: 647.3912 LOWER DEFLECTOR HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20150303 PO: PO27987 Line:	Rev: C	
14 ea	Part: 647.7917 BRACKET HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 PRIME MIL-P-23377J TYPE I CLASS N PAINT IS SUPPLY BY CUSTOMER Job: 20150304 PO: PO27987 Line:	Rev: N/C	
12 ea	Part: 647.7918 HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2	Rev:	



A.T.G. Industries Inc.
731, rue Industrielle Rd.
PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada
Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 63666

Date: 24-Apr-15

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity		Description	
		Job: 20150309 PO: PO27987 Line:	
2	Part: D4703-043	Rev: A	
ea	LOCK PIN		
	HARD ANODIZE BLACK		
	MIL-A-8625 TYPE III CLASS 2		
	Job: 20150310	PO: PO27987	Line:
Certificate of Conformance			
A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order.			
ISO 9001 : 2008 REGISTERED ATG SALES-2010 TERMS APPLY			
DATE: <u>24/4/15</u>			
CERTIFIED SIGNATURE: <u></u>			
RECEIVER SIGNATURE: _____			